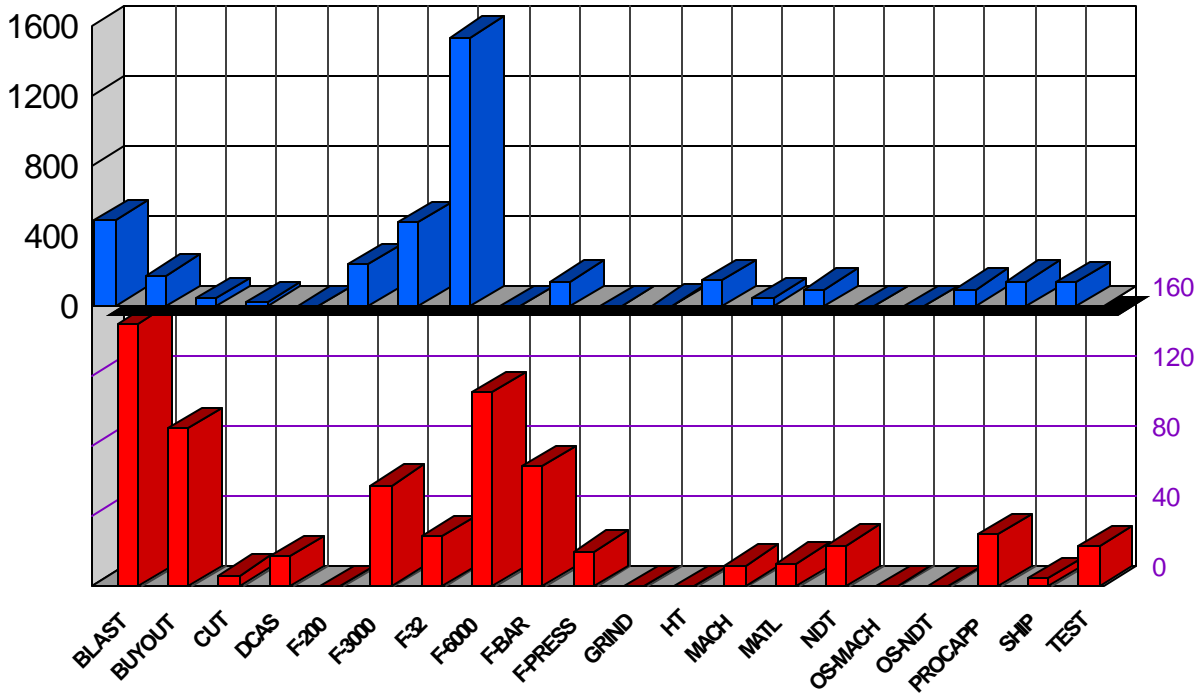


Bottleneck Capacity Analysis

Hours Queued Per Order, by Work Center

Max Hours Queued



Avg Hours Queued

<u>Work Center</u>	<u>Description</u>	<u>Tasks to Process</u>	<u>Est. Tasks Queued</u>	<u>Est. Average Hrs in Queue</u>	<u>Est. Maximum Hrs in Queue</u>
BLAST	BLAST CLEANING	8	8	150.20	491
BUYOUT	BUYOUT MATL	2	2	90.00	174
CUT	CUTTING	211	83	6.10	48
DCAS	DCAS	1	1	17.00	17
F-200	DISCONTINUED	0	0	0.20	0
F-3000	3000 LB HAMMER CREW	98	95	57.50	236
F-32	32 TON RAW CREW	84	51	28.70	478
F-6000	6000 LB HAMMER CREW	89	80	110.40	1,535
F-BAR	BARMILL CREW	0	0	68.10	0
F-PRESS	PRESS/BIG MILL CREW	87	55	20.00	140
GRIND	GRINDING	1	0	0.00	0
HT	HEAT TREATING	218	4	0.00	3
MACH	MACHINING	82	25	12.00	145
MATL	MATL IN INVENTORY	126	53	13.10	47
NDT	NON DEST TEST	63	43	23.30	95
OS-MACH	OUTSIDE MACHINING	1	0	0.00	0
OS-NDT	OUTSIDE NDT	0	0	0.00	0
PROCAPP	PROCEDURE APPROVAL	16	12	29.80	96
SHIP	SHIPPING	212	67	4.90	142
TEST	DEST TEST	95	90	22.80	136