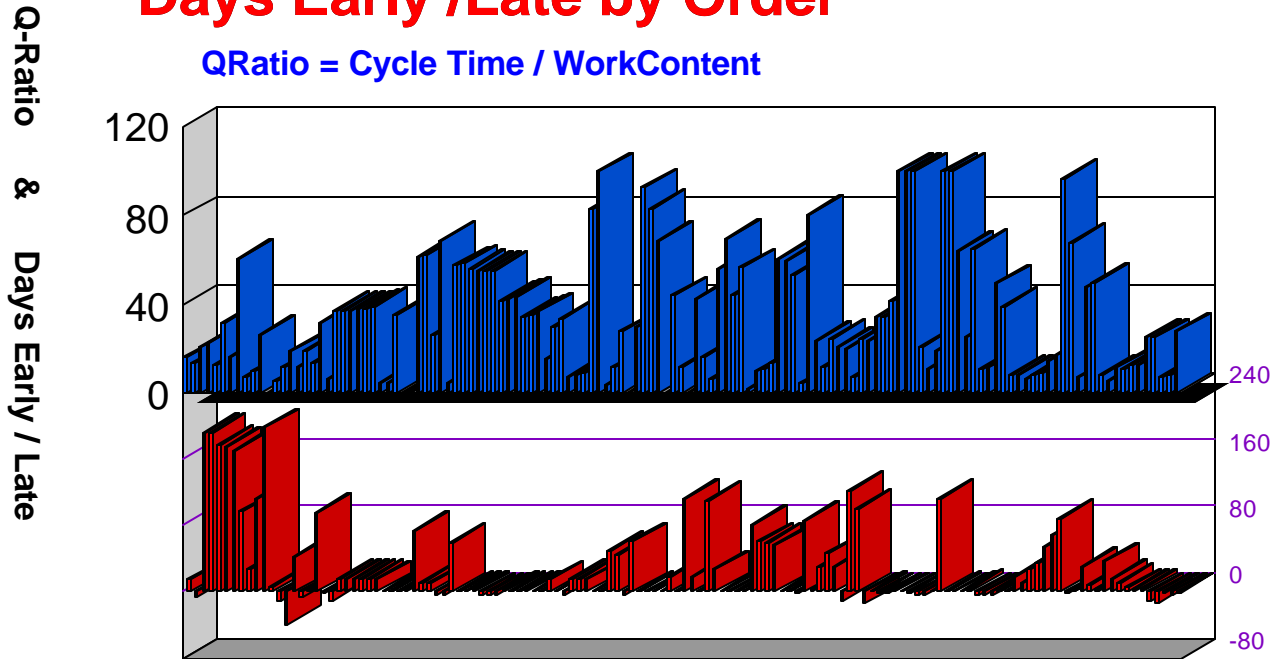


# Days Early /Late by Order

QRatio = Cycle Time / WorkContent



Work Order No	Description	Days of Cycle Time	Days of Work Content	Q-Ratio	Days Early (Late)
139669	RELIABLE MFG	64.33	4.08	15.76	14.40
139671	RELIABLE MFG	23.42	1.79	13.07	-6.00
139860A	AVONDALE IND	41.21	2.02	20.39	191.50
139860B	AVONDALE IND	40.50	1.79	22.60	191.50
139928A	PRAXAIR SURFACE TECH	84.46	6.74	12.53	177.30
139928B	PRAXAIR	77.29	2.43	31.84	175.70
139928C	PRAXAIR	83.33	5.22	15.97	169.70
139930	DRESSER-RAND	77.13	1.27	60.75	96.60
140058	STAR TOOL	20.13	2.86	7.02	27.60
140059	STAR TOOL	27.21	2.86	9.51	112.50
140060	STAR TOOL	34.13	1.30	26.24	197.60
140187	CHROMALLOY GEORGIA	0.42	7.44	0.05	6.40
140188	CHROMALLOY GEORGIA	37.25	7.44	5.01	-10.50
140288	GENERAL NUCLEAR	62.42	5.49	11.36	-40.40
140386	WESTINGHOUSE GOVT	35.63	1.92	18.58	42.40
140391		54.33	4.71	11.54	-7.30
140392	RINGS	106.21	5.58	19.02	2.50
140393		76.21	5.58	13.65	94.50
140394		232.21	7.33	31.66	-0.50
140492		40.38	6.15	6.56	-10.40
140542A		46.67	1.26	37.02	16.30
140542B	PEERLESS	46.71	1.26	37.04	16.30
140542C	PEERLESS	46.71	1.26	37.06	16.30
140542D	PEERLESS	47.42	1.26	37.61	15.60
140542E	PEERLESS	47.58	1.26	37.74	15.40
140542F	PEERLESS	48.67	1.26	38.60	14.30